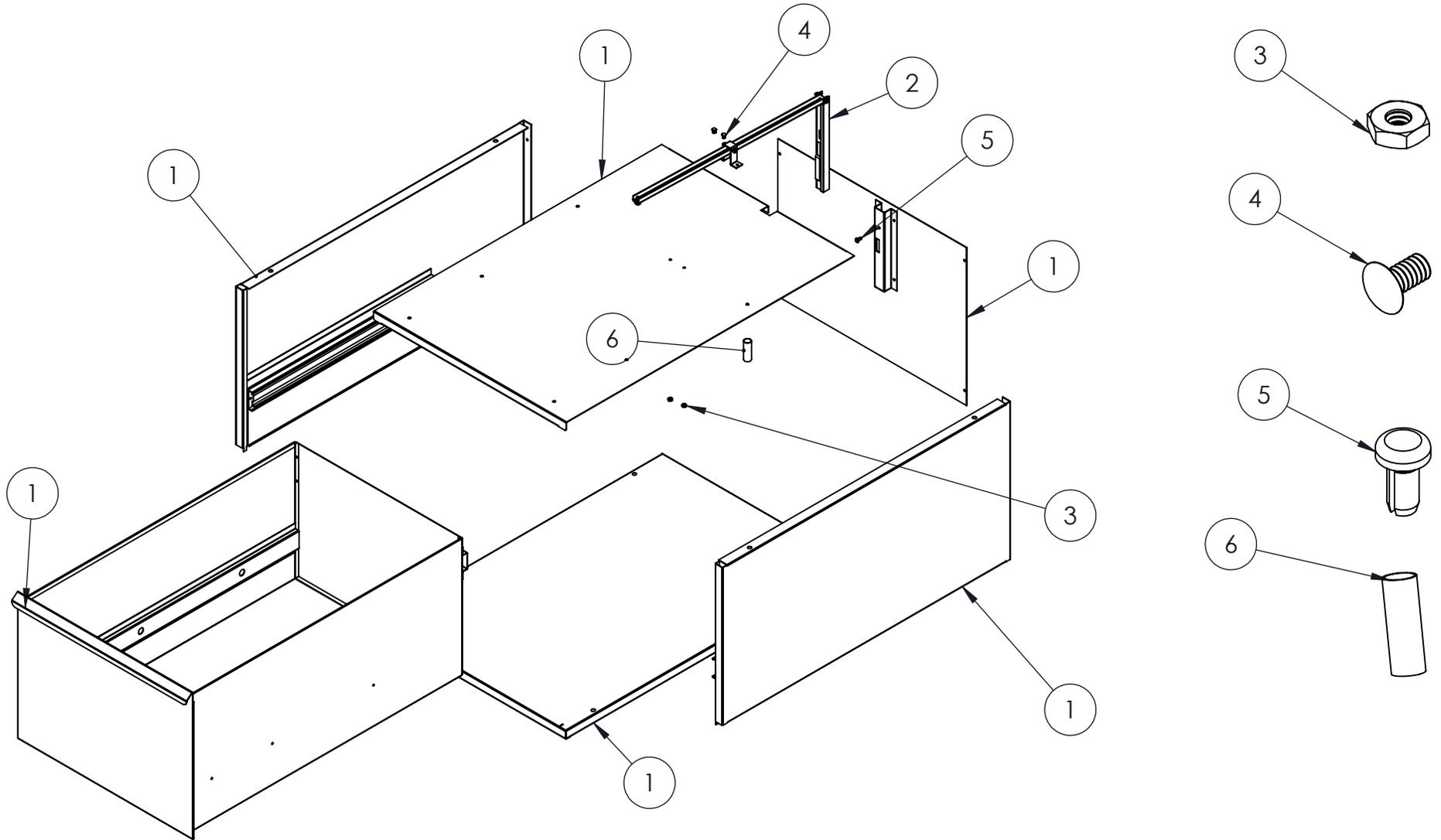


REVISIONS				
ECO	REV	DESCRIPTION	DATE	BY



ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	HERL422-1 ASSEM	1	DRAWER/BOX ASSEMBLY
2	UTFBTB24G-A	1	TEETER BAR LOCK ASSEMBLY
3	N201	2	10-24 HEX NUT ZINC PLATED
4	MBT200	2	10-24X3/8 SLOTLESS SCREW ZINC PLATED
5	CS002	1	CHANNEL STOP
6	UTFBS2	2	2" SPACER FOR BASE TO CABINET ASSEMBLY

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INCHES XX. ± .010 XXX. ± .005							
FRACTIONAL X/X. ± 1/64		2823 W. ORANGE AVE. APOPKA, FLORIDA 32703					
ANGULAR ∠ ± 1/2°		DRAWN BY ROW		DATE 3/6/2014		DESCRIPTION	
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]		CHECKED BY		DATE		TASK FORCE LOCKING MECHANISM ASSEMBLY	
		APPROVED BY		DATE			
		SCALE		SHEET			
				1 OF 4		DRAWING NO. SA1646	
						REV.	

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STEP 1
REMOVE DRAWER ASSEMBLY FROM ENCLOSURE. SEE SHEET 4 FOR REMOVAL

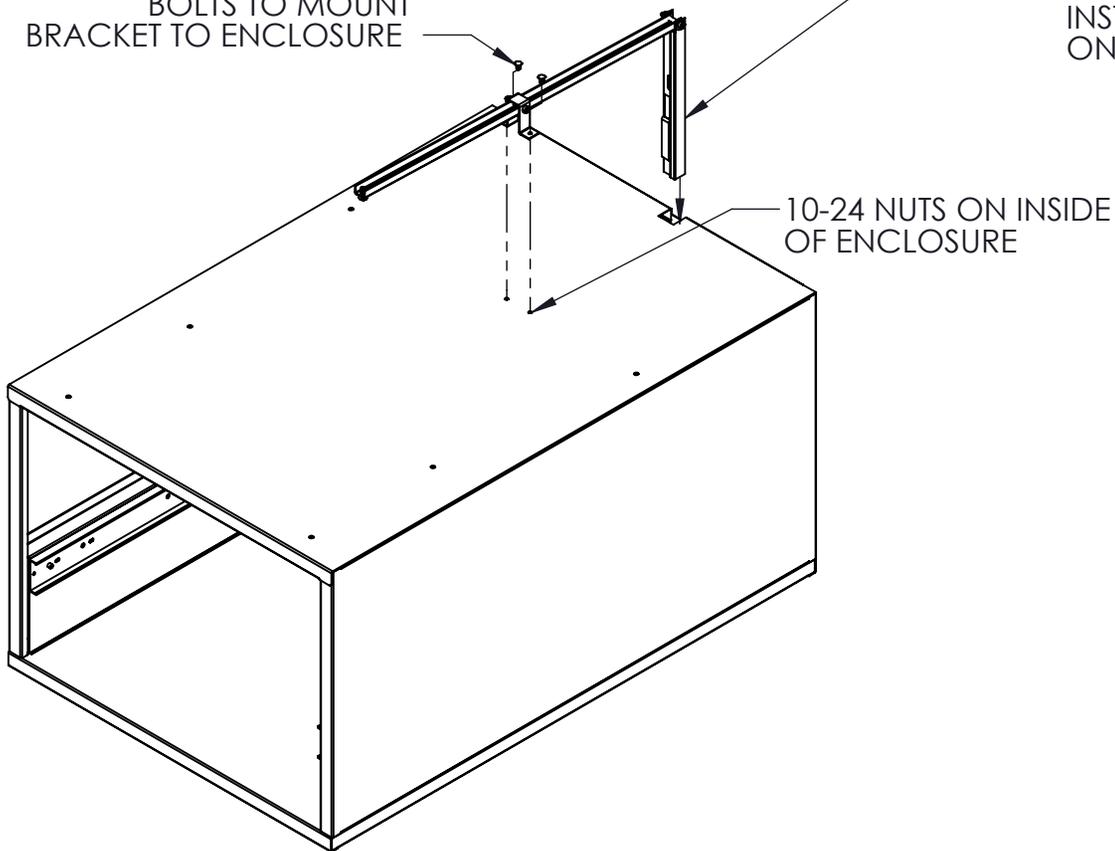
STEP 2
INSTALL TEETER BAR ASSEMBLY INTO ENCLOSURE.

STEP 3
INSTALL CHANNEL STOP INTO CHANNEL ON REAR PANEL.
MAKE SURE THAT TEETER BAR MOVES FREELY AFTER MOUNTED.

STEP 2

SLIDE TEETER BAR ASSEMBLY INTO CHANNEL ON REAR PANEL

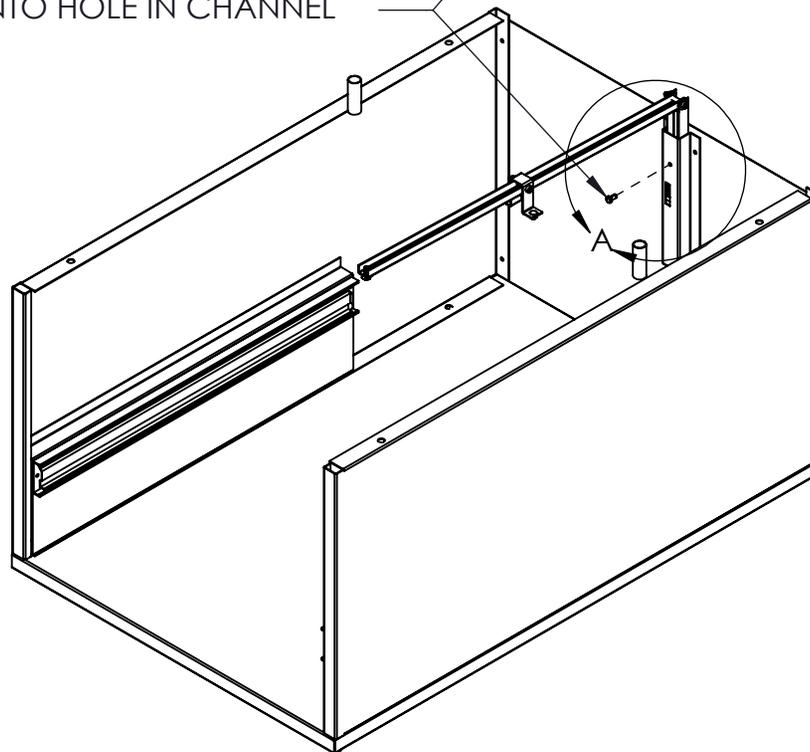
ASSEMBLE 10-24 NUTS & BOLTS TO MOUNT BRACKET TO ENCLOSURE



10-24 NUTS ON INSIDE OF ENCLOSURE

STEP 3

INSTALL CHANNEL STOP PIN ONTO HOLE IN CHANNEL



TOLERANCES UNLESS OTHERWISE SPECIFIED

INCHES
XX. ± .010
XXX. ± .005

FRACTIONAL
X/X. ± 1/64

ANGULAR
∠ ± 1/2°

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]



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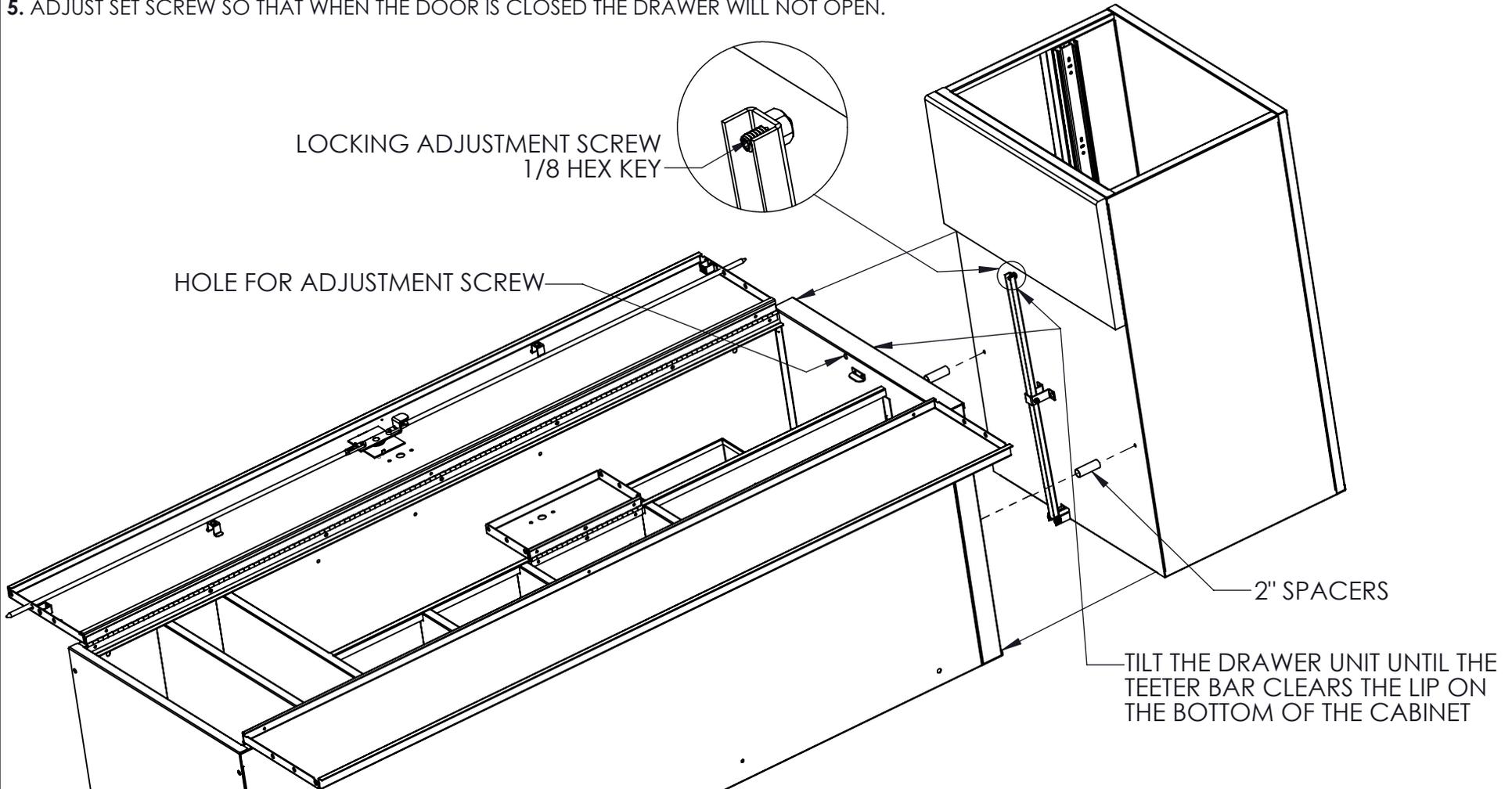
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DRAWN BY	DATE	DESCRIPTION	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
ROW	3/6/2014	TASK FORCE LOCKING MECHANISM ASSEMBLY	2 OF 4			SA1646	
CHECKED BY	DATE						
APPROVED BY	DATE						

STEP 4

MOUNTING BASE ENCLOSURE TO THE CABINET

1. LAY CABINET ON IT'S BACK AND CAREFULLY TILT AND MOVE THE BASE UNIT TO THE BOTTOM OF THE CABINET. MAKING SURE THAT TEETER BAR ASSEMBLY IS NOT DAMAGED.
2. BOLT TWO UNITS TOGETHER WITH THE 2" SPACER BETWEEN THE UNITS.
3. STAND THE ASSEMBLY UP.
4. INSTALL DRAWER.
5. ADJUST SET SCREW SO THAT WHEN THE DOOR IS CLOSED THE DRAWER WILL NOT OPEN.



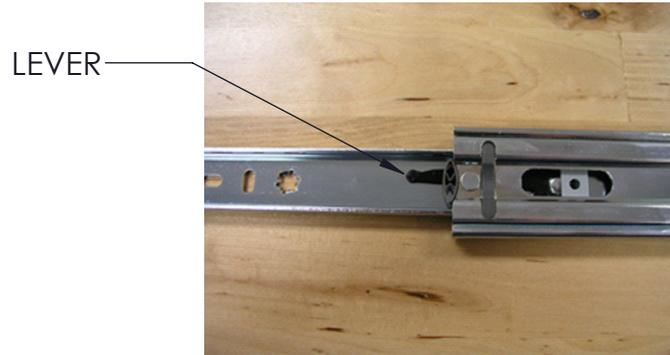
TILT THE DRAWER UNIT UNTIL THE TEETER BAR CLEARS THE LIP ON THE BOTTOM OF THE CABINET

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ANGULAR ∠ ± 1/2°	DRAWN BY ROW	DATE 3/6/2014	DESCRIPTION TASK FORCE BASE TO CABINET ASSEMBLY				
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	APPROVED BY	DATE	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
				3OF4		SA1646	

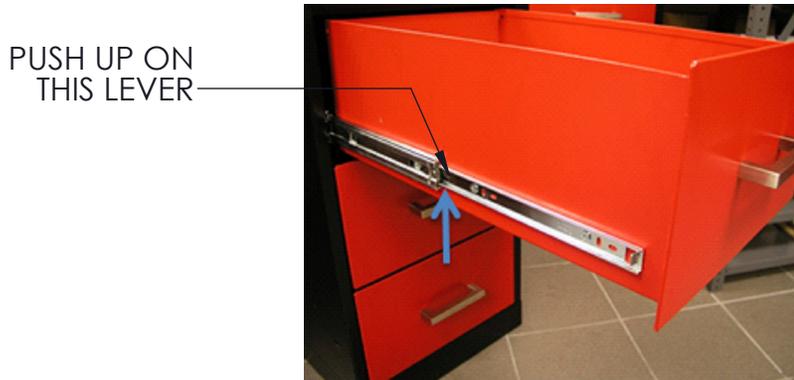
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INSTRUCTION FOR REMOVING THE DRAWER

1. OPEN THE DRAWER TO THEIR FULL EXTENT
2. EACH SLIDE HAS A SMALL LEVER IN THE MIDDLE OF IT FOR REMOVAL



3. PUSH DOWN ON THE RIGHT LEVER AND UP ON THE LEFT LEVER



4. AS YOU PUSH BOTH LEVERS, PULL DRAWER EVENLY TOWARDS YOU.
5. PULL IT ALL THE WAY UNTIL DRAWER IS FULLY DETACHED FROM THE BASE UNIT.

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					4OF4		SA1646	